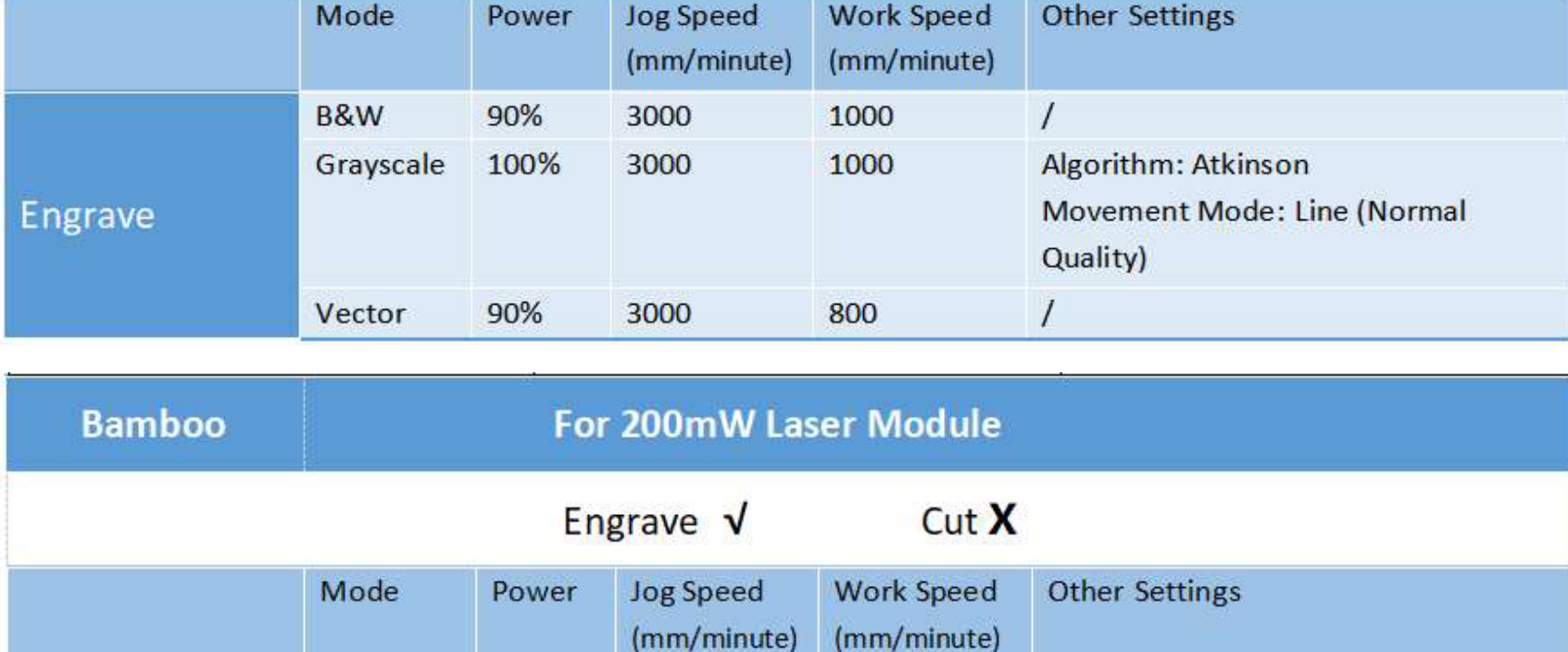


Cork		For 1600mW Laser Module				
Engrave ✓			Cut X			
	Mode	Power	Jog Speed (mm/minute)	Work Speed (mm/minute)	Other Settings	
Engrave	B&W	60%	3000	3000	/	
	Grayscale	40%	3000	1000	Algorithm: Atkinson Movement Mode: Line (Normal Quality)	
	Vector	90%	3000	1500	/	

Cork		For 200mW Laser Module				
Engrave ✓			Cut X			
	Mode	Power	Jog Speed (mm/minute)	Work Speed (mm/minute)	Other Settings	
Engrave	B&W	90%	3000	1000	/	
	Grayscale	70%	3000	1000	Algorithm: Atkinson Movement Mode: Line (Normal Quality)	
	Vector	90%	3000	800	/	

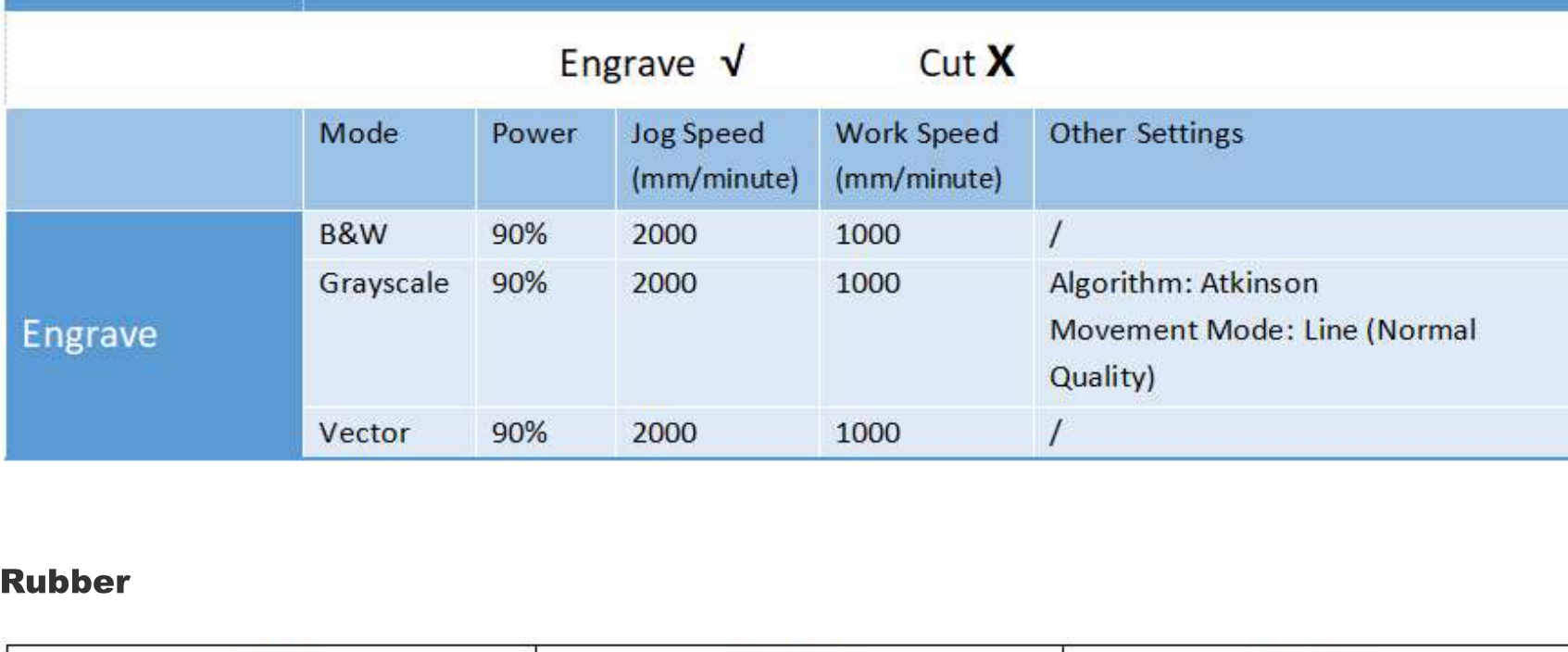
Bamboo



Bamboo		For 1600mW Laser Module				
Engrave ✓			Cut X			
	Mode	Power	Jog Speed (mm/minute)	Work Speed (mm/minute)	Other Settings	
Engrave	B&W	90%	3000	1000	/	
	Grayscale	100%	3000	1000	Algorithm: Atkinson Movement Mode: Line (Normal Quality)	
	Vector	90%	3000	800	/	

Bamboo		For 200mW Laser Module				
Engrave ✓			Cut X			
	Mode	Power	Jog Speed (mm/minute)	Work Speed (mm/minute)	Other Settings	
Engrave	B&W	90%	2000	800	/	
	Grayscale	90%	2000	500	Algorithm: Atkinson Movement Mode: Line (Normal Quality)	
	Vector	90%	2000	500	/	

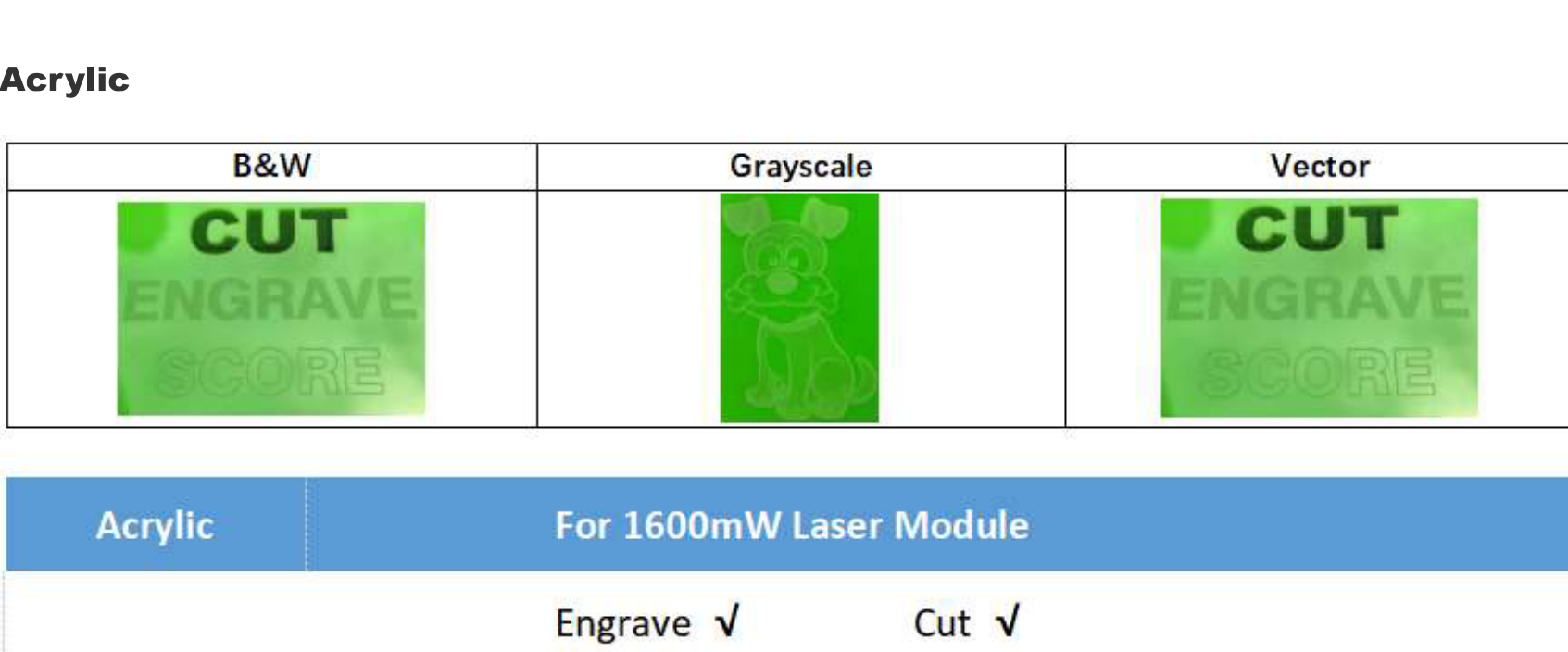
EVA



EVA		For 1600mW Laser Module					
Engrave ✓			Cut ✓				
	Mode	Power	Jog Speed (mm/minute)	Work Speed (mm/minute)	Other Settings		
Engrave	B&W	90%	3000	2000	/		
	Grayscale	60%	3000	3000	Algorithm: Atkinson Movement Mode: Line (Normal Quality)		
	Vector	90%	3000	2000	/		
	Thickness	Mode	Power	Jog Speed (mm/minute)	Work Speed (mm/minute)	Multi-pass	Pass Depth
Cut	5mm	Vector	100%	2000	90	1	0

EVA		For 200mW Laser Module				
Engrave ✓			Cut X			
	Mode	Power	Jog Speed (mm/minute)	Work Speed (mm/minute)	Other Settings	
Engrave	B&W	90%	2000	1000	/	
	Grayscale	90%	2000	1000	Algorithm: Atkinson Movement Mode: Line (Normal Quality)	
	Vector	90%	2000	1000	/	

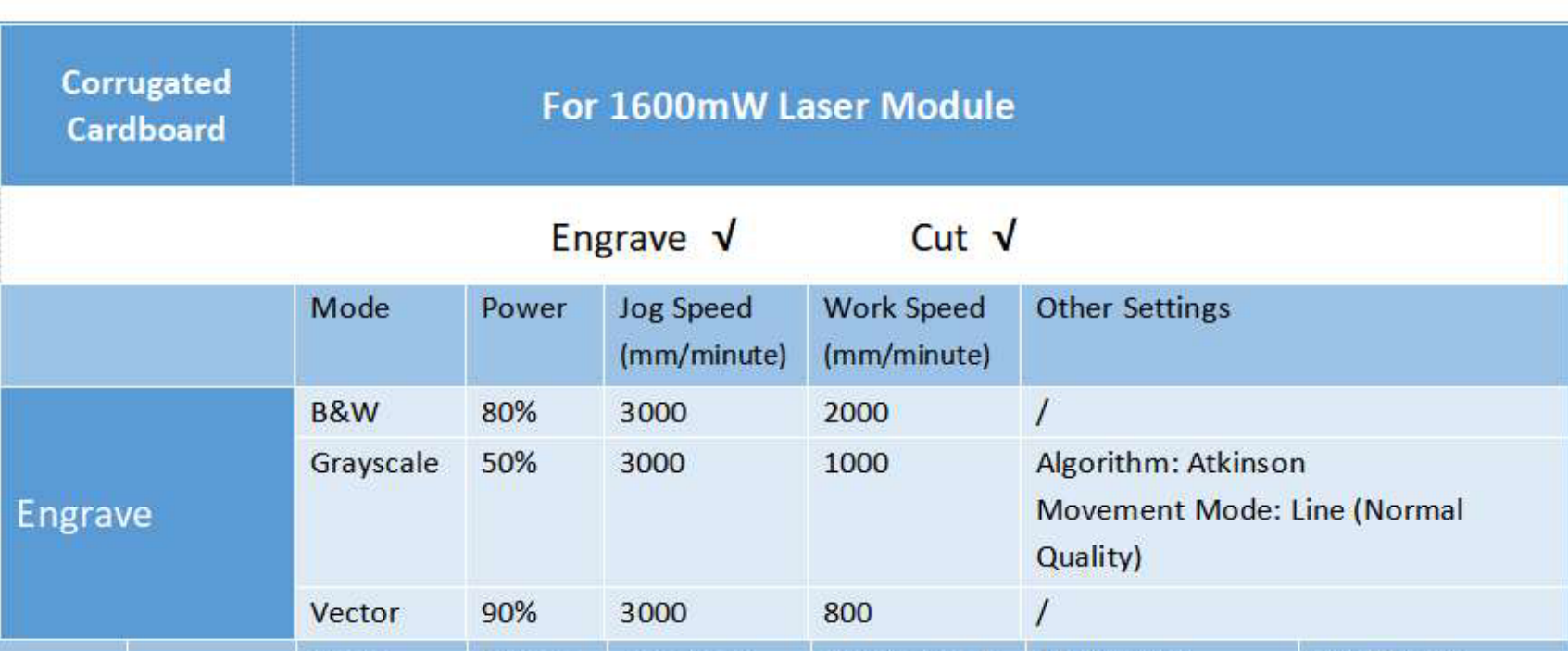
Rubber



Rubber		For 1600mW Laser Module				
Engrave ✓			Cut X			
	Mode	Power	Jog Speed (mm/minute)	Work Speed (mm/minute)	Other Settings	
Engrave	B&W	90%	2000	1500	/	
	Grayscale	90%	3000	800	Algorithm: Atkinson Movement Mode: Line (Normal Quality)	
	Vector	100%	2000	500	/	

Rubber		For 200mW Laser Module				
Engrave ✓			Cut X			
	Mode	Power	Jog Speed (mm/minute)	Work Speed (mm/minute)	Other Settings	
Engrave	B&W	100%	2000	1000	/	
	Grayscale	100%	2000	400	Algorithm: Atkinson Movement Mode: Line (Normal Quality)	
	Vector	100%	2000	400	/	

Acrylic



Acrylic		For 1600mW Laser Module					
Engrave ✓			Cut ✓				
	Mode	Power	Jog Speed (mm/minute)	Work Speed (mm/minute)	Other Settings		
Engrave	B&W	90%	3000	3000	/		
	Grayscale	90%	3000	2000	Algorithm: Atkinson Movement Mode: Line (Normal Quality)		
	Vector	90%	3000	500	/		
	Thickness	Mode	Power	Jog Speed (mm/minute)	Work Speed (mm/minute)	Multi-pass	Pass Depth
Cut	2mm	Vector	100%	1500	40	3	0

Acrylic		For 200mW Laser Module				
Engrave ✓			Cut X			
	Mode	Power	Jog Speed (mm/minute)	Work Speed (mm/minute)	Other Settings	
Engrave	B&W	90%	2000	500	/	
	Grayscale	100%	2000	300	Algorithm: Atkinson Movement Mode: Line (Normal Quality)	
	Vector	100%	2000	300	/	

Corrugated Cardboard



Corrugated Cardboard		For 1600mW Laser Module					
Engrave ✓			Cut ✓				
	Mode	Power	Jog Speed (mm/minute)	Work Speed (mm/minute)	Other Settings		
Engrave	B&W	80%	3000	2000	/		
	Grayscale	50%	3000	1000	Algorithm: Atkinson Movement Mode: Line (Normal Quality)		
	Vector	90%	3000	800	/		
	Thickness	Mode	Power	Jog Speed (mm/minute)	Work Speed (mm/minute)	Multi-pass	Pass Depth
Cut	1mm	Vector	100%	1500	180	2	0
	3mm	Vector	100%	1500	130	2	0
	4mm	Vector	100%	1500	120	3	1

Corrugated Cardboard		For 200mW Laser Module				
Engrave ✓			Cut X			
	Mode	Power	Jog Speed (mm/minute)	Work Speed (mm/minute)	Other Settings	
Engrave	B&W	90%	2000	1000	/	
	Grayscale	100%	2000	800	Algorithm: Atkinson Movement Mode: Line (Normal Quality)	
	Vector	90%	2000	500	/	

Plywood

Plywood		For 200mW Laser Module				
Engrave ✓			Cut X			
	Mode	Power	Jog Speed (mm/minute)	Work Speed (mm/minute)	Other Settings	
Engrave	B&W	100%	1000	1000	/	
	Grayscale	100%	1500	/	Algorithm: Atkinson Movement Mode: Dot (High Quality) Dwell time (ms/dot): 30	
	Vector	100%	1000	1000	/	

Plywood		For 1600mW Laser Module					
Engrave ✓			Cut ✓				
	Mode	Power	Jog Speed (mm/minute)	Work Speed (mm/minute)	Other Settings		
Engrave	B&W	100%	1500	1500	/		
	Grayscale	100%	1500	/	Algorithm: Atkinson Movement Mode: Dot (High Quality) Dwell time (ms/dot): 5		
	Vector	100%	1500	1500	/		
	Thickness	Mode	Power	Jog Speed (mm/minute)	Work Speed (mm/minute)	Multi-pass	Pass Depth
Cut	1.5mm	Vector	100%	1500	75	1	0
	2.2mm	Vector	100%	1500	120	3	0.4
	2.8mm	Vector	100%	1500	120	4	0.4

MDF

MDF		For 200mW Laser Module				
Engrave ✓			Cut X			
	Mode	Power	Jog Speed (mm/minute)	Work Speed (mm/minute)	Other Settings	
Engrave	B&W	100%	1000	1000	/	
	Grayscale	100%	2000	/	Algorithm: Atkinson Movement Mode: Dot (High Quality) Dwell time (ms/dot): 10	
	Vector	100%	1000	1000	/	

MDF		For 1600mW Laser Module				
Engrave ✓			Cut X			
	Mode	Power	Jog Speed (mm/minute)	Work Speed (mm/minute)	Other Settings	
Engrave	B&W	100%	2000	2000	/	
	Grayscale	100%	2000	/	Algorithm: Atkinson Movement Mode: Dot (High Quality) Dwell time (ms/dot): 2	
	Vector	100%	2000	2000	/	

Leather

Leather		For 200mW Laser Module				
Engrave ✓			Cut X			
	Mode	Power	Jog Speed (mm/minute)	Work Speed (mm/minute)	Other Settings	
Engrave	B&W	100%	1500	400	/	
	Grayscale	100%	2000	/	Algorithm: Atkinson Movement Mode: Dot (High Quality) Dwell time (ms/dot): 15	
	Vector	100%	1500	400	/	

Leather		For 1600mW Laser Module					
Engrave ✓			Cut ✓				
	Mode	Power	Jog Speed (mm/minute)	Work Speed (mm/minute)	Other Settings		
Engrave	B&W	70%	2000	2000	/		
	Grayscale	100%	2000	/	Algorithm: Atkinson Movement Mode: Dot (High Quality) Dwell time (ms/dot): 3		
	Vector	70%	1500	300	/		
	Thickness	Mode	Power	Jog Speed (mm/minute)	Work Speed (mm/minute)	Multi-pass	Pass Depth
Cut	0.6mm	Vector	70%	1500	300	2	0

Sticker

Sticker		For 200mW Laser Module					
Engrave ✓			Cut ✓				
	Mode	Power	Jog Speed (mm/minute)	Work Speed (mm/minute)	Other Settings		
Engrave	B&W	100%	2000	1400	/		
	Grayscale	100%	2000	/	Algorithm: Atkinson Movement Mode: Dot (High Quality) Dwell time (ms/dot): 3		
	Vector	60%	2000	2000	/		
	Thickness	Mode	Power	Jog Speed (mm/minute)	Work Speed (mm/minute)	Multi-pass	Pass Depth
Cut	0.3mm	Vector	100%	1500	300	1	0

Sticker		For 1600mW Laser Module					
Engrave ✓			Cut ✓				
	Mode	Power	Jog Speed (mm/minute)	Work Speed (mm/minute)	Other Settings		
Engrave	B&W	40%	2000	2000	/		
	Grayscale	100%	2000	/	Algorithm: Atkinson Movement Mode: Dot (High Quality) Dwell time (ms/dot): 3		
	Vector	35%	1500	300	/		
	Thickness	Mode	Power	Jog Speed (mm/minute)	Work Speed (mm/minute)	Multi-pass	Pass Depth
Cut	0.3mm	Vector	100%	1500	800	1	0

Colored Card

Colored Card		For 200mW Laser Module					
Engrave ✓			Cut ✓				
	Mode	Power	Jog Speed (mm/minute)	Work Speed (mm/minute)	Other Settings		
Engrave	B&W	100%	1500	300	/		
	Grayscale	100%	2000	/	Algorithm: Atkinson Movement Mode: Dot (High Quality) Dwell time (ms/dot): 15		
	Vector	100%	1500	300	/		
	Thickness	Mode	Power	Jog Speed (mm/minute)	Work Speed (mm/minute)	Multi-pass	Pass Depth
Cut	0.3mm	Vector	100%	1500	200	1	0

Colored Card		For 1600mW Laser Module					
Engrave ✓			Cut ✓				
	Mode	Power	Jog Speed (mm/minute)	Work Speed (mm/minute)	Other Settings		
Engrave	B&W	70%	2000	2000	/		
	Grayscale	70%	1500	/	Algorithm: Atkinson Movement Mode: Dot (High Quality) Dwell time (ms/dot): 4		
	Vector	40%	2000	2000	/		
	Thickness	Mode	Power	Jog Speed (mm/minute)	Work Speed (mm/minute)	Multi-pass	Pass Depth
Cut	0.3mm	Vector	40%	1500	600	1	0